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**Household and similar electrical appliances – Safety –
Part 2-11: Particular requirements for tumble dryers**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-11: Particular requirements for tumble dryers

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 60335-2-11 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This eighth edition cancels and replaces the seventh edition published in 2008, Amendment 1:2012 and Amendment 2:2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the seventh edition:

- aligns the text with IEC 60335-1, Ed 5, and its Amendments 1 and 2;
- some notes have been converted to normative text (7.12, 7.12.1, 11.3, 19.101, AA.5.2);
- more detailed test specifications have been given in 11.3 and 15.2;
- specific requirements have been added in 3.1.9, 3.6.101, 7.12, 11.7, 19.1, and Clause 22 to cover appliances with steam generators;
- specific requirements have been added in 22.108 to cover programmable electronic circuits;
- Annex AA has been deleted, because it is covered by Part 1 and the remaining annexes have been renumbered.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61/5786/FDIS	61/5803/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for tumble dryers.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 3.1.9: The textile material has different dimensions (USA).
- 6.2: Tumble dryers are not required to be IPX4 (USA).
- 7.12: Actual articles of clothing can be specified instead and warnings are required to be marked on the appliance regarding the use of chemicals for cleaning (USA).
- 11.2: The test condition is different (USA).
- 11.7: This test is continued until steady conditions are established and different criteria are used to determine when steady conditions are reached (USA).
- 19.4: The test is different (USA).
- 19.9: A running overload test is carried out on automatically controlled tumble dryers (USA).
- 20.102: When considering accessibility to rotating drums, the maximum drum volume is 60 dm³ and the maximum door opening is 200 mm (USA).
- 20.103: This test is different (USA).
- 22.104: The test is different (USA).
- 27.1: Earthing terminals and contacts are allowed to be electrically connected to the neutral conductor of a tumble dryer (USA).

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features which impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-11: Particular requirements for tumble dryers

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric **tumble dryers** intended for household and similar purposes, their **rated voltage** being not more than 250 V for single-phase appliances and 480 V for other appliances.

NOTE 101 This standard applies to the drying function of washing machines having a drying cycle.

This standard also deals with the safety of **tumble dryers** that use a refrigerating system, incorporating sealed motor-compressors, for drying textile material. These appliances may use **flammable refrigerants**. Additional requirements for these appliances are given in Annex ~~BB~~ AA.

Appliances not intended for normal household use but which nevertheless may be a source of danger to the public, such as appliances intended to be used by laymen in shops, in light industry and on farms are within the scope of this standard.

NOTE 102 Examples of such appliances are **tumble dryers** for communal use in blocks of flats or in launderettes.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons ~~in and around the home~~.

However, in general, it does not take into account

- persons (including children) whose
 - physical, sensory or mental capabilities; or
 - lack of experience and knowledgeprevents them from using the appliance safely without supervision or instruction;
- children playing with the appliance.

NOTE 103 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities, ~~the national authorities responsible for transportation and the national authorities for buildings~~.

NOTE 104 This standard does not apply to

- appliances intended exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances incorporating steam generating devices in which steam is produced at a pressure exceeding 50 kPa.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

~~ISO 3864-1, Graphical symbols – Safety colours and safety signs – Part 1: Design principles for safety signs in workplaces and public areas~~

IEC 60584-1, Thermocouples – Part 1: EMF specifications and tolerances

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Household and similar electrical appliances – Safety –
Part 2-11: Particular requirements for tumble dryers**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-11: Exigences particulières pour les sèche-linge à tambour**

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An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features which impair the level of safety covered by these requirements.

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NOTE 101 This standard applies to the drying function of washing machines having a drying cycle.

This standard also deals with the safety of **tumble dryers** that use a refrigerating system, incorporating sealed motor-compressors, for drying textile material. These appliances may use **flammable refrigerants**. Additional requirements for these appliances are given in Annex AA.

Appliances not intended for normal household use but which nevertheless may be a source of danger to the public, such as appliances intended to be used by laymen in shops, in light industry and on farms are within the scope of this standard.

NOTE 102 Examples of such appliances are **tumble dryers** for communal use in blocks of flats or in laundrettes.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons.

However, in general, it does not take into account

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NOTE 103 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities,

NOTE 104 This standard does not apply to

- appliances intended exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances incorporating steam generating devices in which steam is produced at a pressure exceeding 50 kPa.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

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COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

APPAREILS ÉLECTRODOMESTIQUES ET ANALOGUES – SÉCURITÉ –

Partie 2-11: Exigences particulières pour les sèche-linge à tambour

AVANT-PROPOS

- 1) La Commission Électrotechnique Internationale (IEC) est une organisation mondiale de normalisation composée de l'ensemble des comités électrotechniques nationaux (Comités nationaux de l'IEC). L'IEC a pour objet de favoriser la coopération internationale pour toutes les questions de normalisation dans les domaines de l'électricité et de l'électronique. À cet effet, l'IEC – entre autres activités – publie des Normes internationales, des Spécifications techniques, des Rapports techniques, des Spécifications accessibles au public (PAS) et des Guides (ci-après dénommés "Publication(s) de l'IEC"). Leur élaboration est confiée à des comités d'études, aux travaux desquels tout Comité national intéressé par le sujet traité peut participer. Les organisations internationales, gouvernementales et non gouvernementales, en liaison avec l'IEC, participent également aux travaux. L'IEC collabore étroitement avec l'Organisation Internationale de Normalisation (ISO), selon des conditions fixées par accord entre les deux organisations.
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La Norme internationale IEC 60335-2-11 a été établie par le comité d'études 61 de l'IEC: Sécurité des appareils électrodomestiques et analogues.

Cette huitième édition annule et remplace la septième édition parue en 2008, l'Amendement 1:2012 et l'Amendement 2:2015. Cette édition constitue une révision technique.

Cette édition inclut les modifications techniques majeures suivantes par rapport à la septième édition:

- alignement du texte sur l'IEC 60335-1, Éd. 5, et ses Amendements 1 et 2;
- conversion de certaines notes en texte normatif (7.12, 7.12.1, 11.3, 19.101, AA.5.2);
- modalités d'essai plus amplement détaillées en 11.3 et en 15.2;

- ajout d'exigences spécifiques en 3.1.9, 3.6.101, 7.12, 11.7, 19.1 et à l'Article 22 pour couvrir les appareils à générateurs de vapeur;
- ajout d'exigences spécifiques en 22.108 pour couvrir les circuits électroniques programmables;
- suppression de l'Annexe AA puisque son contenu est couvert par la Partie 1, et renumérotation des annexes restantes.

Le texte de cette Norme internationale est issu des documents suivants:

FDIS	Rapport de vote
61/5786/FDIS	61/5803/RVD

Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à l'approbation de la présente Norme internationale.

Ce document a été rédigé selon les Directives ISO/IEC, Partie 2.

Une liste de toutes les parties de la série IEC 60335, publiées sous le titre général: *Appareils électrodomestiques et analogues – Sécurité*, peut être consultée sur le site web de l'IEC.

La présente partie 2 doit être utilisée conjointement avec la dernière édition de l'IEC 60335-1 et ses amendements. Elle a été établie sur la base de la cinquième édition (2010) de cette norme.

NOTE 1 L'expression «Partie 1» utilisée dans la présente norme fait référence à l'IEC 60335-1.

La présente partie 2 complète ou modifie les articles correspondants de l'IEC 60335-1 de façon à transformer cette publication en norme IEC: Exigences de sécurité pour les sèche-linge à tambour.

Lorsqu'un paragraphe particulier de la Partie 1 n'est pas mentionné dans la présente partie 2, ce paragraphe s'applique pour autant que cela soit raisonnable. Lorsque la présente norme indique «addition», «modification» ou «remplacement», le texte correspondant de la Partie 1 doit être adapté en conséquence.

NOTE 2 Le système de numérotation suivant est utilisé:

- paragraphes, tableaux et figures: ceux qui sont numérotés à partir de 101 sont complémentaires à ceux de la Partie 1;
- notes: à l'exception de celles qui sont dans un nouveau paragraphe ou de celles qui concernent des notes de la Partie 1, les notes sont numérotées à partir de 101, y compris celles des articles ou paragraphes qui sont remplacés;
- les annexes supplémentaires sont appelées AA, BB, etc.

NOTE 3 Les caractères d'imprimerie suivants sont utilisés:

- exigences: caractères romains;
- *modalités d'essais: caractères italiques;*
- notes: petits caractères romains.

Les mots en **gras** dans le texte sont définis à l'Article 3. Lorsqu'une définition concerne un adjectif, l'adjectif et le nom associé figurent également en gras.

Le comité a décidé que le contenu de ce document ne sera pas modifié avant la date de stabilité indiquée sur le site web de l'IEC sous «<http://webstore.iec.ch>» dans les données relatives au document recherché. À cette date, le document sera

- reconduit,
- supprimé,
- remplacé par une édition révisée, ou
- amendé.

NOTE 4 L'attention des Comités nationaux est attirée sur le fait que les fabricants d'appareils et les organismes d'essai peuvent avoir besoin d'une période transitoire après la publication d'une nouvelle publication IEC, ou d'une publication amendée ou révisée, pour fabriquer des produits conformes aux nouvelles exigences et pour adapter leurs équipements aux nouveaux essais ou aux essais révisés.

Le comité recommande que le contenu de cette publication soit entériné au niveau national au plus tôt 12 mois et au plus tard 36 mois après la date de publication.

Les différences suivantes existent dans les pays indiqués ci-après.

- 3.1.9: Le linge a des dimensions différentes (USA).
- 6.2: Il n'est pas exigé que les sèche-linge à tambour soient IPX4 (USA).
- 7.12: La masse de linge peut être remplacée par un nombre de pièces de linge et le marquage d'une mise en garde sur l'appareil concernant l'emploi de produits chimiques pour le nettoyage est exigé (USA).
- 11.2: Les conditions d'essai sont différentes (USA).
- 11.7: L'essai est poursuivi jusqu'à établissement des conditions de régime et des critères différents sont utilisés pour déterminer le moment auquel les conditions de régime sont atteintes (USA).
- 19.4: L'essai est différent (USA).
- 19.9: Un essai de surcharge est effectué pour les sèche-linge à tambour à commande automatique (USA).
- 20.102: En ce qui concerne l'accessibilité au tambour rotatif, un volume maximal de tambour de 60 dm³ et une dimension maximale de porte de 200 mm sont pris en compte (USA).
- 20.103: Cet essai est différent (USA).
- 22.104: L'essai est différent (USA).
- 27.1: Le raccordement électrique de bornes et de contacts de terre au conducteur neutre d'un sèche-linge à tambour est admis (USA).

IMPORTANT – Le logo "colour inside" qui se trouve sur la page de couverture de cette publication indique qu'elle contient des couleurs qui sont considérées comme utiles à une bonne compréhension de son contenu. Les utilisateurs devraient, par conséquent, imprimer cette publication en utilisant une imprimante couleur.

INTRODUCTION

Il a été considéré en établissant la présente Norme internationale que l'exécution de ses dispositions était confiée à des personnes expérimentées et ayant une qualification appropriée.

La présente norme reconnaît le niveau de protection internationalement accepté contre les dangers électriques, mécaniques, thermiques, liés au feu et au rayonnement des appareils, lorsqu'ils fonctionnent comme en usage normal en tenant compte des instructions du fabricant. Elle couvre également les situations anormales auxquelles on peut s'attendre dans la pratique et prend en considération les phénomènes électromagnétiques qui peuvent affecter le fonctionnement en toute sécurité des appareils.

Cette norme tient compte autant que possible des exigences de l'IEC 60364, de façon à rester compatible avec les règles d'installation quand l'appareil est raccordé au réseau d'alimentation. Cependant, des règles nationales d'installation peuvent être différentes.

Si un appareil relevant du domaine d'application de cette norme comporte également des fonctions qui sont couvertes par une autre partie 2 de l'IEC 60335, la partie 2 correspondante est appliquée à chaque fonction séparément, dans la limite du raisonnable. Si cela est applicable, l'influence d'une fonction sur les autres fonctions est prise en compte.

Lorsqu'une partie 2 ne comporte pas d'exigences complémentaires pour couvrir les dangers traités dans la Partie 1, la Partie 1 s'applique.

NOTE 1 Cela signifie que les comités d'études responsables pour les parties 2 ont déterminé qu'il n'était pas nécessaire de spécifier des exigences particulières pour l'appareil en question en plus des exigences générales.

Cette norme est une norme de famille de produits traitant de la sécurité d'appareils et a préséance sur les normes horizontales et génériques couvrant le même sujet.

NOTE 2 Les normes horizontales et génériques couvrant un danger ne sont pas applicables parce qu'elles ont été prises en considération lorsque les exigences générales et particulières ont été étudiées pour la série de normes IEC 60335. Par exemple, dans le cas des exigences de température de surface pour de nombreux appareils, des normes génériques, comme l'ISO 13732-1 pour les surfaces chaudes, ne sont pas applicables en plus de la Partie 1 ou des parties 2.

Un appareil conforme au texte de la présente norme ne sera pas nécessairement jugé conforme aux principes de sécurité de la norme si, lorsqu'il est examiné et soumis aux essais, il apparaît qu'il présente d'autres caractéristiques qui compromettent le niveau de sécurité visé par ces exigences.

Un appareil utilisant des matériaux ou présentant des modes de construction différents de ceux décrits dans les exigences de cette norme peut être examiné et essayé en fonction de l'objectif poursuivi par ces exigences et, s'il est jugé pratiquement équivalent, il peut être estimé conforme aux principes de sécurité de la norme.

APPAREILS ÉLECTRODOMESTIQUES ET ANALOGUES – SÉCURITÉ –

Partie 2-11: Exigences particulières pour les sèche-linge à tambour

1 Domaine d'application

L'article de la Partie 1 est remplacé par l'article ci-après.

La présente Norme Internationale traite de la sécurité des **sèche-linge à tambour** électriques pour usages domestiques et analogues dont la **tension assignée** n'est pas supérieure à 250 V pour les appareils monophasés et à 480 V pour les autres appareils.

NOTE 101 La présente norme s'applique à la fonction de séchage des machines à laver le linge ayant un cycle de séchage.

La présente norme traite également de la sécurité des **sèche-linge à tambour** utilisant un système de réfrigération à motocompresseurs hermétiques pour sécher le linge. Ces appareils peuvent utiliser des **fluides frigorigènes inflammables**. Des exigences supplémentaires pour ces appareils sont données à l'Annexe AA.

Les appareils non destinés à un usage domestique normal mais qui néanmoins peuvent constituer une source de danger pour le public, tels que les appareils destinés à être utilisés par des usagers non avertis dans des magasins, chez des artisans et dans des fermes, relèvent du domaine d'application de la présente norme.

NOTE 102 Les **sèche-linge à tambour** mis à la disposition commune des usagers dans les immeubles d'habitation ou dans les blanchisseries automatiques sont des exemples de tels appareils.

Dans la mesure du possible, la présente norme traite des dangers ordinaires présentés par les appareils, encourus par toutes les personnes.

Cependant, la présente norme ne tient généralement pas compte

- des personnes (y compris des enfants) dont
 - les capacités physiques, sensorielles ou mentales; ou
 - le manque d'expérience et de connaissanceles empêche(nt) d'utiliser l'appareil en toute sécurité sans surveillance ou instruction;
- de l'utilisation de l'appareil comme jouet par des enfants.

NOTE 103 L'attention est attirée sur le fait que

- pour les appareils destinés à être utilisés dans des véhicules ou à bord de navires ou d'avions, des exigences supplémentaires peuvent être nécessaires;
- dans de nombreux pays, des exigences supplémentaires sont spécifiées par les organismes nationaux de la santé, par les organismes nationaux responsables de la protection des travailleurs et par les organismes nationaux responsables de l'alimentation en eau;

NOTE 104 La présente norme ne s'applique pas

- aux appareils prévus exclusivement pour des usages industriels;
- aux appareils destinés à être utilisés dans des locaux présentant des conditions particulières, telles que la présence d'une atmosphère corrosive ou explosive (poussière, vapeur ou gaz);
- aux appareils équipés de dispositifs générant de la vapeur dans lesquels la vapeur est produite à une pression dépassant 50 kPa.

2 Références normatives

L'article de la Partie 1 est applicable avec les exceptions suivantes.

Addition:

IEC 60584-1, *Couples thermoélectriques – Partie 1: Spécifications et tolérances en matière de FEM*